In your Gradebook under Teacher Access, select the appropriate class gradebook.

Then go to the Reports tab.

Click on Reports to access a drop down arrow. Select Grade Sheet Report.

Select one of the Blank Grade Sheet reports from the template.

The font size determines the size of the cells on your table.

Hit the Print button (top button on the upper right side).

Wait for it to process in the print queue.

Click Display Report, and send to the printer with the Printer icon in the upper right corner.